



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

RBE350A94-2708-01

Job Sheet 178997



Part No: RBE350A94-2708-01

Job Qty: 1 ea **13**

Part Name: Tail Rotor Blade Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18h/25
100	Small Fab	1 pcs	7/30/18	7/30/18	0.08	0.20	Small Fab-9		9-89
110	QC	1 pcs	7/30/18	7/30/18	0.00	0.00	QC5		DAS 21 SEP 25 2018
130	Packaging	1 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		21
140	QC21-FG	1 Ea	7/30/18	7/30/18	0.00	0.00	QC21		21

Part Op 100 - 1-Fabricate lanyard as per DWG. sheet 1 note 7. 2-Assemble as per DWG. sheet 1.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	26 2 Ea (2 ea)	90-Start up Operation	5093315 X 14
90866A030	Wing Nut 5/16" - 18	13 1 Ea (1 ea)	90-Start up Operation	5044562 36 45
CL-2-C	Lanyard Wire	19.5 1.5000 ft (1.5 ea)	90-Start up Operation	5026872
NAS1756-12	Remove Before Flight	13 1 Ea (1 ea)	90-Start up Operation	5094292
RBE350A94-2708-01-01	Slide	13 1 Ea (1 ea)	90-Start up Operation	5103797
RBE350A94-2708-01-15	Rod Assembly	13 1 Ea (1 ea)	90-Start up Operation	50511690

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	2	1,097	0
	90866A030	1	76	0
	CL-2-C	2	471	0
	NAS1756-12	1	642	0
	RBE350A94-2708-01-01	1	0	0
	RBE350A94-2708-01-15	1	0	0

Part Specifications

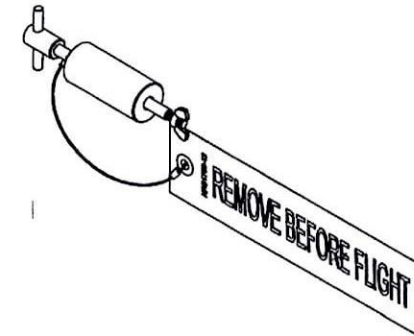
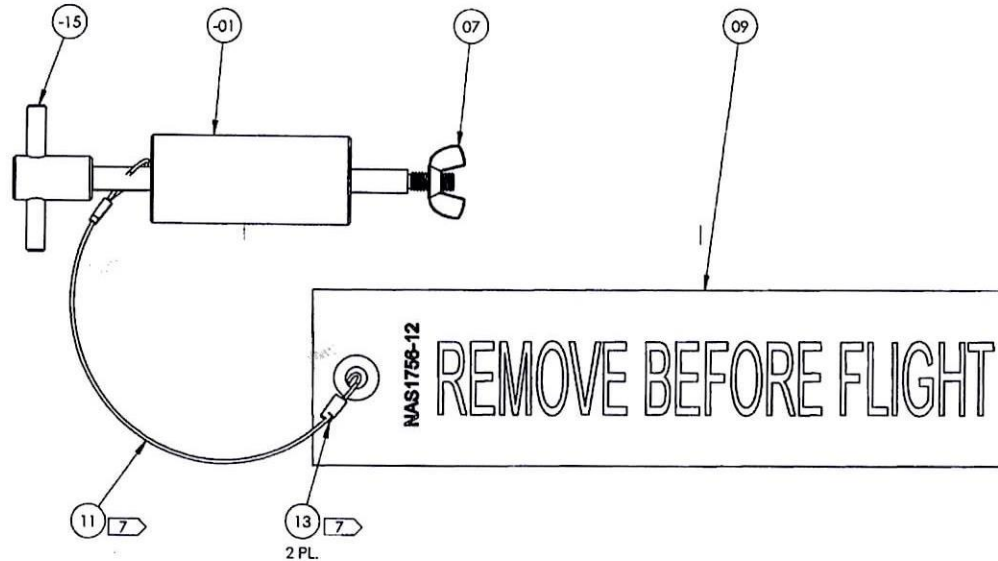
Specifications could not be found.

Plex 7/23/18 7:51 AM dart.logan.david

173811, 1789945
178994, 997, 998
180116, 180117, 180118

ITEM #	QTY	PART #	TITLE
-01	1	RBE350A94-2708-01-01	SLIDE
-15	1	RBE350A94-2708-01-15	ROD ASSY
07	1	McMaster#90886A030	WING NUT 5/16"-18
09	1	NAS 1756-12	REMOVE BEFORE FLIGHT
11	AR	CARR-LANE #CL-2-C or McMaster#3481T44	LANYARD 1/16" NYLON COATED
13	2	McMaster#3698T31	FERRULE 1/16" DIA. x 3/8"

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
4	-01 CH'D DIM WAS Ø.402 IS Ø.402 Ø.48 X 90°. -03 CH'D P.F. HOLE WAS Ø.3112 TO .3117 P.F. -05 IS Ø.3116 TO .3122 P.F. -05, CH'D FINISH WAS BLACK ANODIZE IS BLADE OXIDE	-	3/10/2014	DPD	GE
5	-13 ADDED TO BOM, ADDED MISSING DIM 2X .88 TO SHT 1.	15-0211	8/14/2015	RJC	JAG
6	UPDATED TO NEW STANDARDS. -03 CH'D THREAD CLASS WAS 2B IS 2A; CH'D DIM WAS Ø.3122/.3116 THRU P.F. -05 IS Ø.3122/.3116 THRU ALL (P.F. -05); ADDED FINISH SPEC.	16-0258	12/5/2016	SM	JAG
G	ASSY -15 ADDED & DIMENSION 2X .88 REMOVED, TEMPLATE UPDATED, MCM# ADDED TO CARR-LANE DESCRIPTION, ASSY NOTE ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01 TAIL ROTOR BLADE LOCKING TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) CRIMP FERRULES ONTO 12" LONG LANYARD AS SHOWN

DART AEROSPACE		Howland, Ontario, Canada	
TITLE TAIL ROTOR BLADE LOCKING TOOL			
PART NO. RBE350A94-2708-01		REV G	
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR AIN 116-80-259 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 01/02/2018	INITIALS AND DATE	TOLERANCES: XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
DRAWN BY: VM 01/02/2018			
CHECKED BY: VM 01/02/2018			
MFG REVIEW BY: DD 01/03/2018			
APPROVED BY: ML 01/08/2018		SCALE: NTS	SHEET 1 OF 4
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JAKI
AEROSPACE

Container No: S113344



Part: RBE350A94-2708-01

Job No: 178997

Serial No/Batch: S113344

Revision: G

Inspector:

Exp Date:

Instructions:

Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@darboero.com
www.darboero.com

Date: 09/25/18